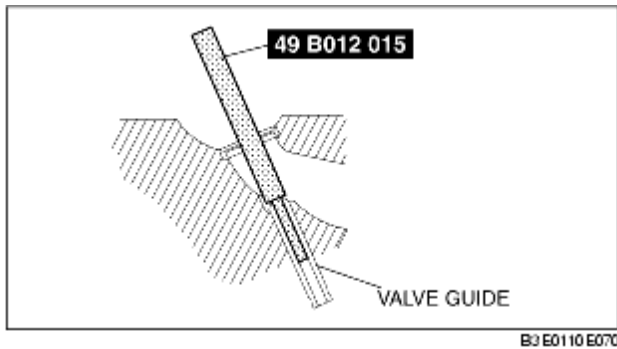


VALVE GUIDE REPLACEMENT

B3E011010280E03

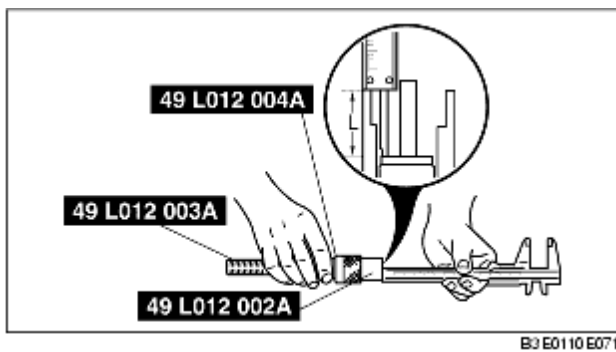
Removal

1. Remove the valve guide from the combustion chamber side using the **SST**.



Installation

1. Assemble the **SSTs** so that depth L is as specified.



Depth L
12.2-12.8 mm {0.49-0.50 in}

2. Tap the valve guide in from the camshaft side using the **SSTs** set in Step 1.

